



Multi-Material, Solid Carbide, Coolant Fed, 142° Point, 5X Dia., 30° Helix 📚 (.3320-.4488)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AITiN Coated Part #
Q	.3320	2.170	1.740	4.060	25/64	<u>RDH2176</u>
8.50MM	.3346	55	44	103	10.0	RDH2178
8.60MM	.3386	55	44	103	10.0	RDH2180
8.70MM	.3425	55	44	103	10.0	RDH2182
11/32	.3438	2.170	1.740	4.060	25/64	RDH2184
8.80MM	.3465	55	44	103	10.0	RDH2186
8.90MM	.3504	55	44	103	10.0	RDH2188
9.00MM	.3543	55	44	103	10.0	RDH2190
9.10MM	.3583	55	44	103	10.0	RDH2192
23/64	.3594	2.170	1.740	4.060	25/64	RDH2194
9.20MM	.3622	55	44	103	10.0	RDH2196
9.25MM	.3642	55	44	103	10.0	RDH2198
9.30MM	.3661	55	44	103	10.0	RDH2200
9.40MM	.3701	55	44	103	10.0	RDH2202
9.50MM	.3740	55	44	103	10.0	RDH2204
3/8	.3750	2.170	1.740	4.060	25/64	RDH2206
9.60MM	.3780	55	44	103	10.0	RDH2208
9.70MM	.3819	55	44	103	10.0	RDH2210
9.80MM	.3858	55	44	103	10.0	RDH2212
9.90MM	.3898	55	44	103	10.0	RDH2214
25/64	.3906	2.170	1.740	4.060	25/64	RDH2216
10.00MM	.3937	55	44	103	10.0	RDH2218
10.10MM	.3976	60	48	120	12.0	RDH2220
10.20MM	.4016	60	48	120	12.0	RDH2222
10.30MM	.4055	60	48	120	12.0	RDH2224
13/32	.4062	2.360	1.890	4.720	15/32	RDH2226
10.40MM	.4094	60	48	120	12.0	RDH2228
10.50MM	.4134	60	48	120	12.0	RDH2230
10.60MM	.4173	60	48	120	12.0	RDH2232
10.70MM	.4213	60	48	120	12.0	RDH2234
27/64	.4219	2.360	1.890	4.720	15/32	RDH2236
10.80MM	.4252	60	48	120	12.0	RDH2238
10.90MM	.4291	60	48	120	12.0	RDH2240
11.00MM	.4331	60	48	120	12.0	RDH2242
11.10MM	.4370	66	53	120	12.0	RDH2244
7/16	.4375	2.600	2.080	4.720	15/32	RDH2246
11.20MM	.4409	66	53	120	12.0	RDH2248
11.30MM	.4449	66	53	120	12.0	RDH2250
11.40MM	.4488	66	53	120	12.0	RDH2252



For detailed tolerance information, see page 327.